








Work Order ID 66561

Tuesday, February 22, 2011 10:01:01 AM


Page 1

Item ID:	D2844-1	Accept		Setup	Start	
Revision ID:						
Item Name:	Arm				Stop	
Start Date:	2/23/2011	Start Qty: 8.00		Cust Item ID:		
Required Date:	3/9/2011	Req'd Qty: 8.00		Customer:		
Reference:						


Approvals:	Process Plan:	<u>MLC</u>	Date:	<u>11-02-22</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2844	Rev A								

100		0.00							
	NC BRAKE								
Brake NC	Memo	0.00							
Brake NC	Form per Dwg D2844 using brake and bending Jig DT 8238-B <input type="checkbox"/> Debur								

MLC 11/02/23

110	QC5- Inspect part completeness to step on W/O	0.00							
									
QC	Memo	0.00							
Quality Control									

8/10/13

120	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
									
Powdercoat	Memo	0.00							
Powder Coating									

8 BL 11-2-28

START TIME: 2:20 ☐ OVEN TEMPERATURE:
400 ☐ FINISH TIME: 2:50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____






NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



NOTE: Date & initial all entries






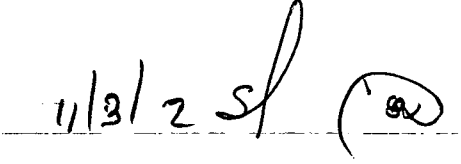
Work Order ID 66561

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Page 2

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Start Date:	2/23/2011	Start Qty:	8.00		Cust Item ID:	
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Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00							
140  QC Quality Control	QC6- Inspect dimensions to drawing Memo ensure parts are still as per dwg D2844	0.00 0.00							
150  Packaging Packaging	Identify as per dwg & Stock Location: <u>263</u> Memo	0.00 0.00							

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Item ID: D2844-1

Accept

Revision ID:

Item Name: Arm

Start Date: 2/23/2011 Start Qty: 8.00

Required Date: 3/9/2011 Req'd Qty: 8.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty --

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/03/04 *[Signature]*

U 66-03-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Tuesday, February 22, 2011 10:00:58 AM

Page 1

Work Order ID: 66561

Parent Item: D2844-1

Parent Item Name: Arm



Start Date: 2/23/2011

Required Date: 3/9/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP: B00.11.01 Removed P/O for Powder Coat - in house process EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.500W.035 		Purchased	No			100	f	142.3019	1.8991	15.99242			
304 RD Tube .500 x .035W													

m.d. 11/02/23

Location	Loc Qty	Loc Code
MAT	142.3018554	
115593	9.080387	
115990	38.4846264	
116720 ✓	94.736842	

15.99242

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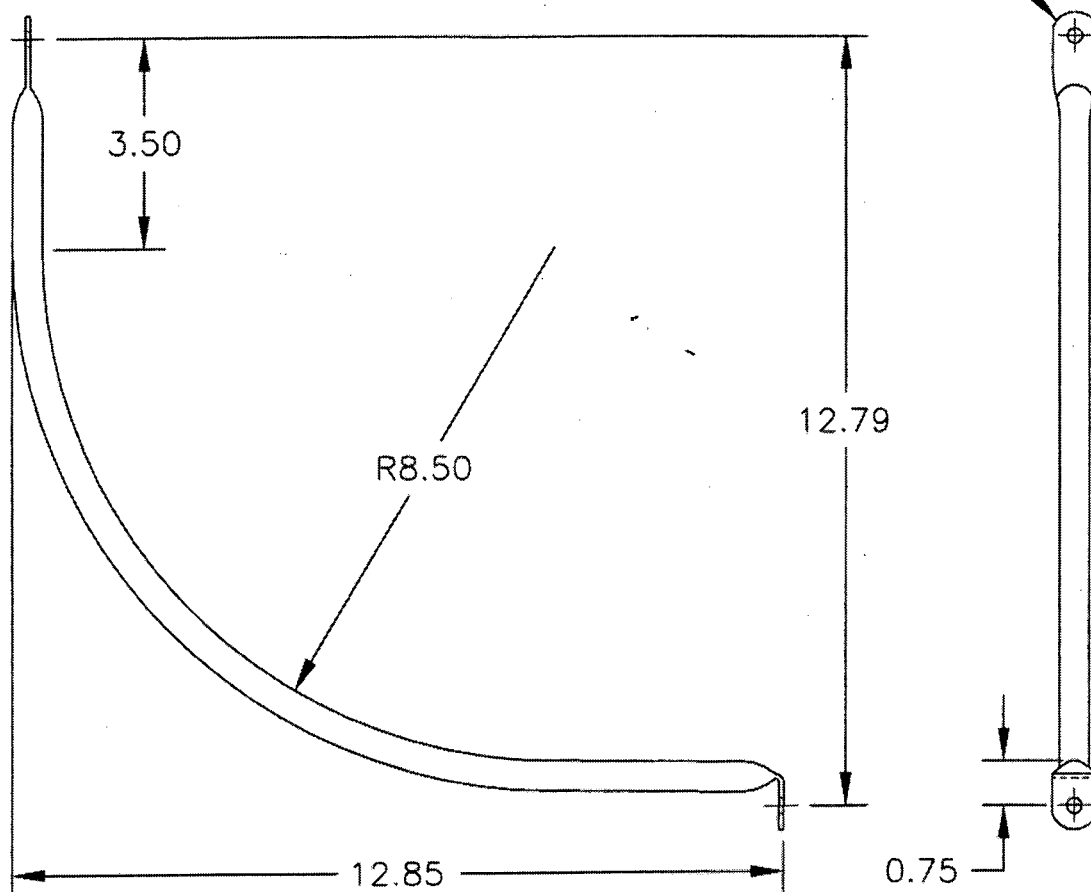


DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>PAH</i>	APPROVED <i>Q</i>	DRAWING NO. D2844	REV. A SHEET 1 OF 2
DATE 98.10.14		TITLE ARM	SCALE 1:3
A	98.10.14	NEW ISSUE	

RELEASED
99.11.11 KE

#66561

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



D2844-1

MATERIAL: AISI 304/316 SS TUBE, $\varnothing 0.50 \times 0.035$ WALL
ENSURE TUBE IS SEAMLESS
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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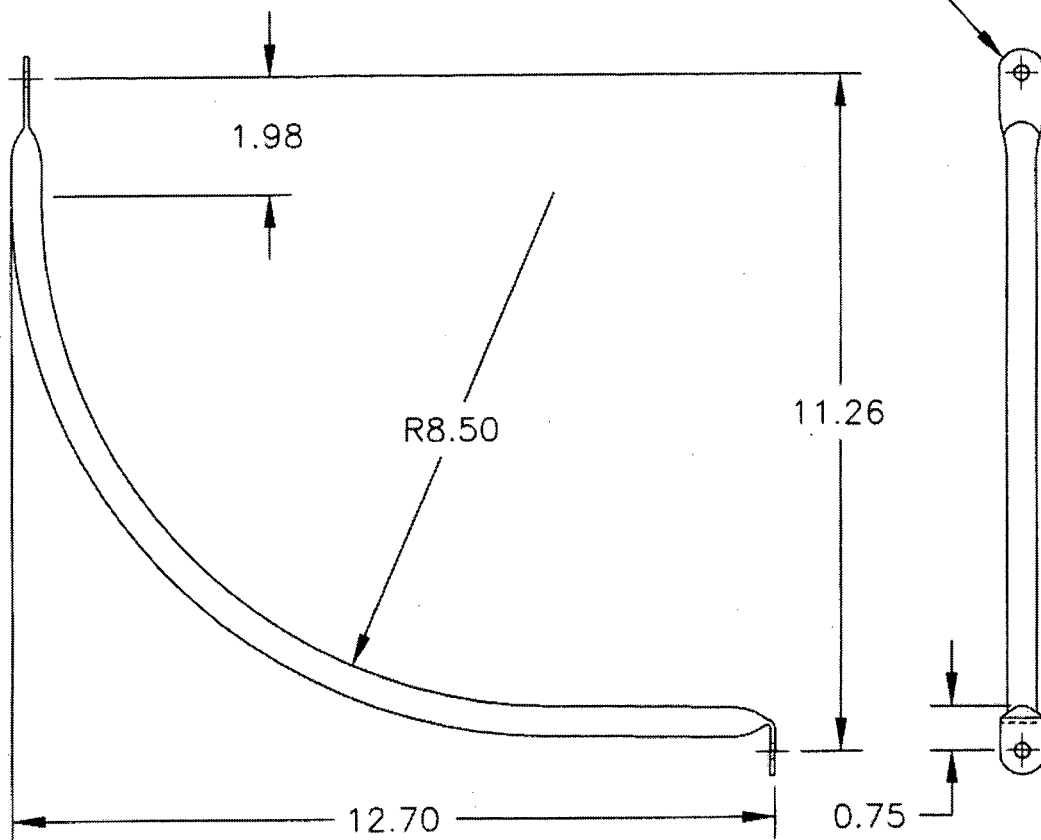


DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DA</i>	APPROVED <i>KE</i>	DRAWING NO. D2844	REV. A SHEET 2 OF 2
DATE 98.10.14	TITLE ARM		SCALE 1:3

RELEASED
98.11.11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727

06561



D2844-3

MATERIAL: AISI 304/316 SS TUBE, $\phi 0.50 \times 0.035$ WALL
ENSURE TUBE IS SEAMLESS

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

W/O:		WORK ORDER CHANGES					
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